

Service Bulletin

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Category S	Applicable Model/s 1995 Millenia	Subject ROOF INSULATOR PEELING OFF	Bulletin No.	023/94
			Issued	6/10/94
			Revised	7/15/94

APPLICABLE MODELS/VINS

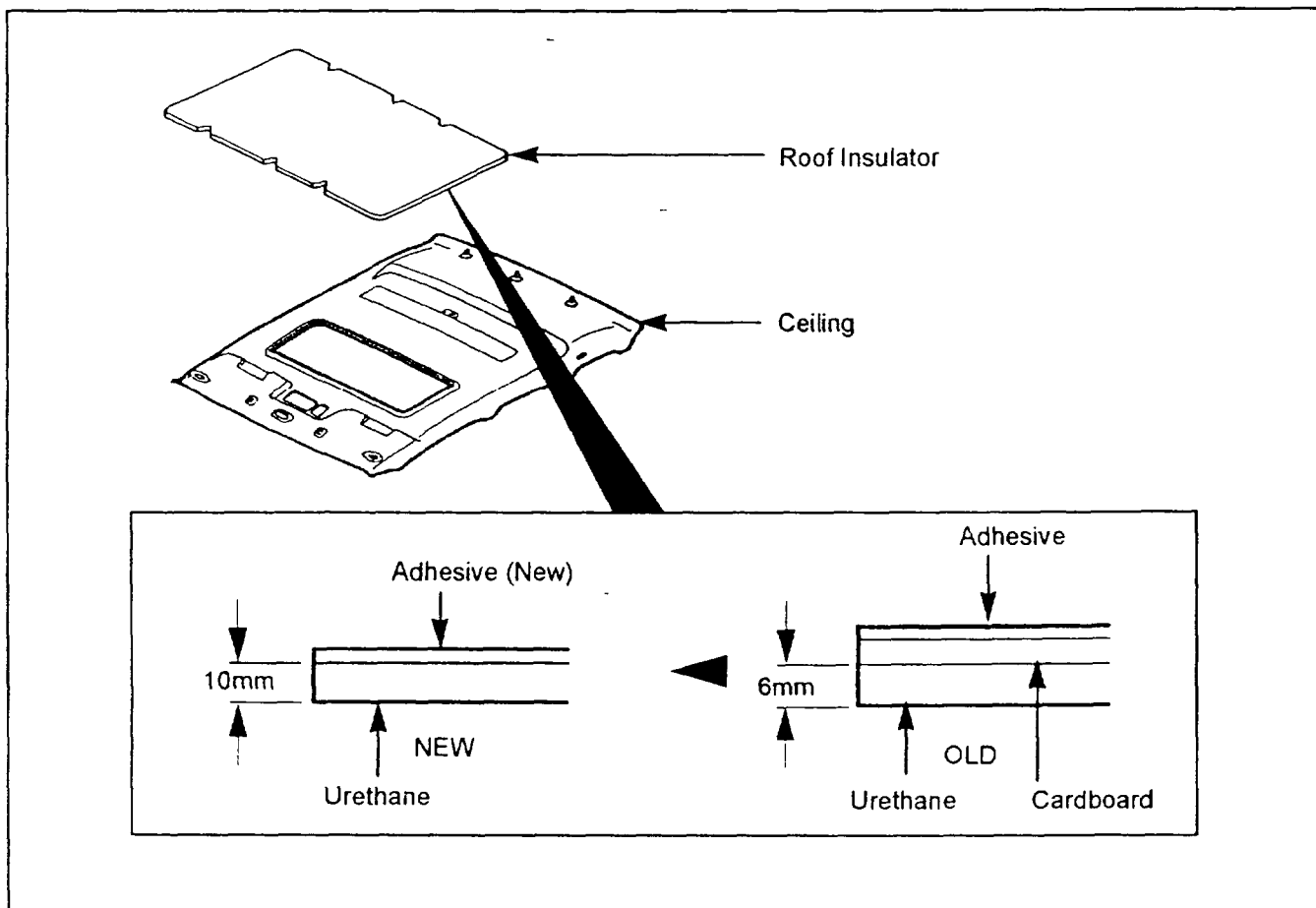
Vehicles with a VIN of JM1TA22**S1100212 and lower.

NOTE: The asterisk (*) in the VIN range can be any number (1 through 9) or "X".

DESCRIPTION

The roof insulator in the top of the ceiling may peel away from the roof panel. This condition may result in the insulator hanging down in some areas and restricting the operation of the sun shade or sun roof.

To prevent this condition, the cardboard layer between the roof panel and the adhesive has been eliminated. To improve noise insulation and adhesive properties, the thickness of the roof insulator has been increased from 6mm to 10mm and the adhesive changed (see illustration below).



IMPORTANT: Service and Parts Managers should read this bulletin carefully, sign and convey all information to those concerned.

Signature _____

Signature _____

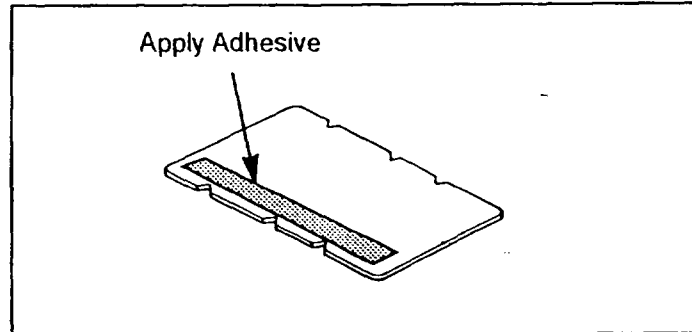
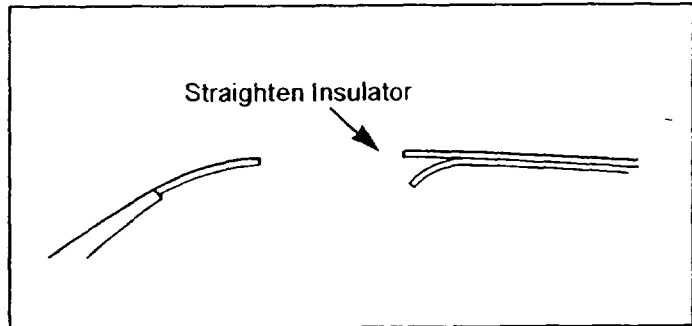
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Parts Manager

REPAIR PROCEDURES

1. Open sun shade as far as possible without causing damage to the shade or insulator.
 2. Remove sun roof side covers (right and left).
 3. Mark the position of the six (6) nuts attaching the sun roof glass panel and remove nuts.
 4. Carefully remove glass panel.
 5. Cut a piece of available wood stock or other suitable material (25" X 1" X 1/4").
 6. Straighten the insulator leading edge through the opening of the sun roof. Use the above mentioned wood stock to straighten insulator.
 7. Apply adhesive (Sumitomo 3M No. 80 or equivalent) to the insulator using a spatula or long handled brush (approximately 20 inches).
- NOTE:** If insulator is damaged and will not seat properly, replace the insulator.



8. Using the wood stock carefully press the insulator into place.
9. Carefully move the sun roof frame forward to a closed position.
10. Install the sun roof panel and adjust the position according to the marks on the nuts.
11. Check the operation of the sun roof and the sun shade.

PARTS INFORMATION

Part Number		Description	Qty.	Int.	Note
New	Old				
T001 68 021C	T001 68 021A	Roof Insulator	1	A	Changed Urethane Thickness
T001 68 021D	T001 68 021C	Roof Insulator	1	AN	Changed Adhesive

INTERCHANGEABILITY:

A = New part can be used in place of old part but old part cannot be used in place of new part

AN = New and old are completely interchangeable.

NOTE: Insulator panels in dealer inventory with any of the above part numbers should not be returned or discarded. These panels can be used with adhesive.

WARRANTY INFORMATION

(Applies To Vehicles Covered Under Normal Warranty)

Warranty Type: A
 Customer Comment Code: 45
 Damage Code: 9A
 Part Number Main Cause: T001 68 021C
 Quantity: 0
 Operation Number: XX0649RX
 Labor Hours: 0.6Hrs.